

Manufactured by  
Prodotto da

Kilton S.r.l. - Via Sardegna, 64  
20072 Fizzonasco di Pieve Emanuele (MI) - Italy  
TEL 02/90724817- FAX 02/90722977 - www.kilton.it - info@kilton.it

|                          |                                |                                  |                      |
|--------------------------|--------------------------------|----------------------------------|----------------------|
| Customer name - Cliente  | Customer Code - Codice Cliente | Customer Order - Ordine Cliente  |                      |
| Our Code - Nostro Codice | Batch Nr - Lotto N°            | Issuing Date - Data di emissione |                      |
| <b>027.63190ZN</b>       | <b>L.22/00244/18 R</b>         |                                  |                      |
| Quantity - Quantità      | Size - Misura                  | Class - Classe                   | Finish - Trattamento |
|                          | <b>6,3X19</b>                  |                                  | <b>ZINCATO Cr.3</b>  |

### DIMENSIONAL INSPECTIONS - ISPEZIONE DIMENSIONALE

| Characteristics  | Specifications |       | Result        | OK | Rej |
|------------------|----------------|-------|---------------|----|-----|
|                  | min.           | max   |               |    |     |
| HEX A/F          | 9,78           | 10,00 | 9,81-9,86     | 10 | 0   |
| HEX A/C          | MIN 10.95      |       | 11,18-11,23   | 10 | 0   |
| HEAD THICKNESS   | 6,15           | 6,45  | 6,18-6,24     | 10 | 0   |
| WASHER THICKNESS | MIN 1.0        |       | 1,10-1,13     | 10 | 0   |
| MAJOR DIAMETER   | 6,03           | 6,25  | 6,19-6,21     | 10 | 0   |
| WASHER DIAMETER  | 12,20          | 13,20 | 12,67-12,82   | 10 | 0   |
| END DIA          | 4,34           | 4,55  | 4,50-4,53     | 10 | 0   |
| END LENGTH       | MAX 3.6        |       | 3,16-3,17     | 10 | 0   |
| LENGHT           | 18,20          | 19,00 | 18,430-18,450 | 10 | 0   |
| G-VALUE          | MAX 1,8        |       | 1,35-1,48     | 10 | 0   |
| VISUAL           | OK             |       |               | 10 | 0   |

### ANALISI CHIMICA MATERIALE - CHEMICAL ANALYSIS

| COLATA N° 1YC78                   | C    | Mn   | P    | S    | Si   | Cu   | Ni   | Cr   | Mo   | Al   | B    |
|-----------------------------------|------|------|------|------|------|------|------|------|------|------|------|
|                                   | 2X10 | 2X10 | 3X10 | 3X10 | 2X10 | 2X10 | 2X10 | 2X10 | 2X10 | 3X10 | 4X10 |
| Valore rilevato<br>Measured Value |      |      |      |      |      |      |      |      |      |      |      |

### GALVANIC TREATMENT ANALYSIS - ANALISI TRATTAMENTO GALVANICO

|                             |           |                                  |          |                    |          |
|-----------------------------|-----------|----------------------------------|----------|--------------------|----------|
| SPESSORE $\mu$<br>RICHIESTO | 3/5 $\mu$ | CONTROLLO VISIVO<br>RIVESTIMENTO | CONFORME | NUMERO MISURAZIONI | 10 PEZZI |
|-----------------------------|-----------|----------------------------------|----------|--------------------|----------|

### ADDITIONAL NOTES - NOTE AGGIUNTIVE

